



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102102-PO
Job Sheet 191823



Part No: RB T102102-PO

Job Qty: 3 pcs

Part Name: Dehydrator Transmission



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 5/6/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB T102102 Rev.A IPP Rev. A 18.08.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	5/6/19	5/6/19	0.00	0.00	Purchasing - 1	5	APR 29 2019
							Purchasing - 2	5	
							Purchasing - 3	5	
110	Packaging 2-1 - Receive - B4B	3 pcs	5/6/19	5/6/19	0.00	0.00	Packaging 2 - 1 - B4B		APR 29 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S176174



Part: RB T102102

Job No: 191823

Serial No/Batch: S176174

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 04/29/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	3 pcs	5/6/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	DAS APR 30 2019 68
					QC 6 - 61	9-89
130	Small Fab - 2 - B4B	3 pcs	5/6/19	0.00 0.30	Small Fab - 1 - B4B	DAS
					Small Fab - 2 - B4B	71
					Small Fab - 3 - B4B	9-89
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	19-5-1
					Small Fab - 7 - B4B	
140	QC 5	3 pcs	5/6/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS MAY 01 2019 40
150	Packaging 3-1 - Stock - B4B	3 pcs	5/6/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	

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					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	
160	QC 21 - FG	3 pcs	5/6/19	0.00 0.00		

Part Op **100** - (Purchasing) Issue P/O: 042842 MANUFACTURE RB T102102 AS PER DWG Supplier: AIRCRAFT
 Descriptions: HARDWARE ACCESS -Certificate of conformity is required
110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Small Fab) Re-identify as required.
140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

x3 *Alus* 08 March 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T102102P	Dehydrator Transmission	3 Ea (1 ea)	100-Purchasing	<u>5176173</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T102102P	3	0	0

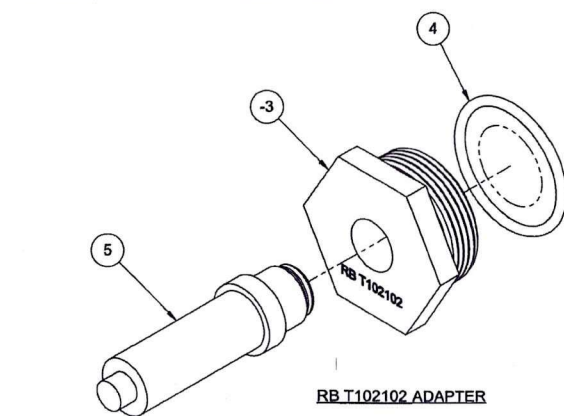
Part Specifications

Specifications could not be found.

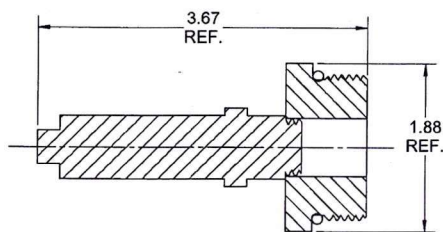
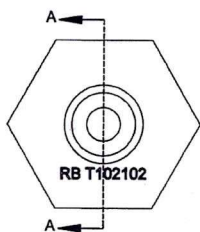
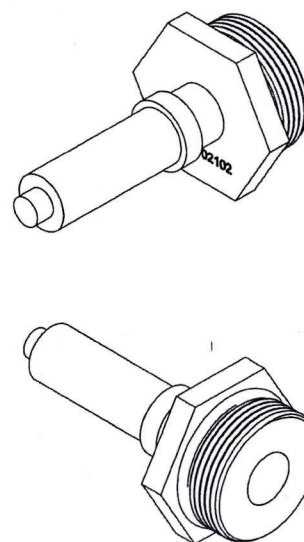
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ITEM #	QTY	PART #	TITLE	PG
-3	1	RB T102102-3	ADAPTER	2
4	1	NA8617-20	O-RING FOR NPT PIPE THREAD OD. 1 1/4"	-
5	1	MS27215-2	DEHYDRATOR SPARK PLUG	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-722	17.10.23	VM	WM



RB T102102 ADAPTER



SECTION A-A

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) BELL P/N T102102

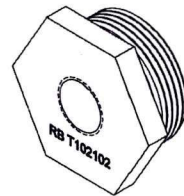
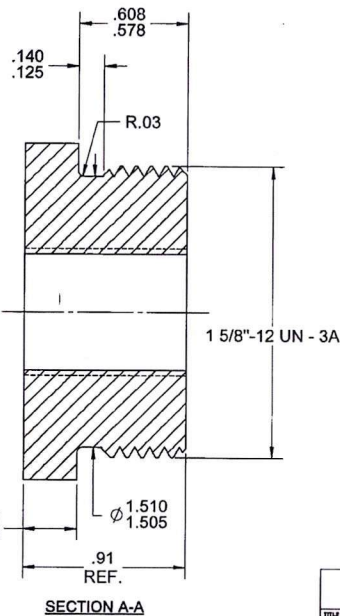
DART AEROSPACE Mississauga, Ontario, Canada	
ADAPTER	
RB T102102	
DESIGN BY: VM 8/8/2017	JOY 2.05 FRACTIONS 1/16
DRAWN BY: VM 10/23/2017	JOY 2.05 SURFACES = 120
CHECKED: SAC 10/23/2017	1. DIMENSIONS ARE IN INCHES
MPG APPR: VM 10/26/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: VM 10/27/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DATE: 10/23/2017	4. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
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Ø .650 THRU ALL
M18X1.5 - 6H THRU ALL

RB T102102

RB T102102-3 ADAPTER

1.875
HEX



- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) FINISH: CLEAR ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE T/N AND S/N, ARIAL REGULAR, 1/8" HEIGHT, 0.010" DEPTH

DART AEROSPACE Headquarters, Orono, Canada	
ADAPTER	
RB T102102-3	
DESIGN BY: VM 9/6/2017	XXX 2 .005 FRACTIONS & US
DRAWN BY: VM 10/23/2017	3/8 ± .01 ANGLES & 90°
CHECKED: SAC 10/23/2017	1. DIMENSIONS ARE IN INCHES
INFO. APPR: DP 10/28/2017	UNLESS OTHERWISE SPECIFIED
APPROVED: IN VM 10/27/2017	ASME Y14.3M-2009
DATE: 10/23/2017	3. DIMENSIONAL LIMITS APPLY
SCALE: NYS	WEIGHT: 0.2 LBS
SHEET 2 OF 2	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042842



Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76117 USA
Phone: 817 680 3523
Fax: 817 838 9111

PO No: PO042842

PO Date: 3/8/19

Due Date: 3/12/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Fedex P1 Overnight

Pytm Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191822	RB T102102P			Dehydrator Transmission REV A	Firmed	-	3/12/19	3 Ea	0 Ea	3 Ea	\$100.00/Ea	\$300.00
						3 X		MAR 15 2019					
2	191823	RB T102102P			Dehydrator Transmission REV A	Firmed	-	5/6/19	3 Ea	0 Ea	3 Ea	\$100.00/Ea	\$300.00
						3 X		APR 29 2019					
Grand Total:													\$600.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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AIRCRAFT HARDWARE & ACCES.

P.O. BOX 14007 FT. WORTH TX 76117

Phone: 817-680-3523 FAX- 817-416-5274

e-mail: sales@aircrafthardwareacces.com

Packing Slip

ATTN: Shipping Dept.

Date: 4/25/2019

TO: DART AEROSPACE

1270 ABERDEEN STREET

Hawkesbury ON K6A1K7

Packer # 42519

Cust. PO #: 42842

Qty	Tool #	REF#	Description
3	RBT102102		DEHYDRATOR

ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS